

# Work Order ID 76664

**\*76664\***

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November-18-11 12:39:42 PM

Item ID: D205-634-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube

Stop **\*NS2\***

Start Date: 11/18/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/21/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D205-634

Rev F

100

0.00

**\*100\***

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D205-634-011  
CHG 007

*Suluhi*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*11/19/210*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*Suluhi*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-6200	
PIN	D205-634-041	CHG	CHG002		
DESC	Skidtube	STC	SH96-88		
LOT	B72859	STC	SR00563NY		
MODEL	Rel 205/210/212/214/412/UH-1H				
PATENTS: US # 5735184 CA # 2222184 EUROPEAN NO. # 0828655				MADE IN CANADA 02729-2	

**Work Order ID 76664****\*76664\***

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Item ID: D205-634-011

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Skidtube

Start Date: 11/18/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/21/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-634-011

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

11/18/11

MF  
11-11-21

# Picklist Print

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Work Order ID: 76664

Parent Item: D205-634-011

Parent Item Name: Skidtube

Start Date: 11/18/11

Required Date: 11/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P02.08.28Removed QC5 from Step 5KJ  
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC  
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008  
 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-041 Replacement Skidtube		Manufactured	No			110	Each	4.0000	1	1	72859		

Location	Loc Qty	Loc Code
FG	-1	
56133	0	
56134	0	
56135	0	
56136	0	
56137	0	
56565	0	
56566	0	
FG073	5	
72092	1	
72290	1	
72859	1	
72860	1	

K10003  
 Saddle, D205-634-011

Manufactured No

110 Each 3.0000

1 1

Location	Loc Qty	Loc Code
PKG	3	
57963	0	
73752	2	
75072	1	

75072